

SUBJECT:

Testing of uPVC pipe (Grey) submitted by Snow Pte Ltd on 24 February 2025.

TESTED FOR:

SNOW PTE LTD
15A, #03-01,
Tuas Avenue 18,
Jian Huang Business Centre,
Singapore 638905.

Attn: Mr Senthilvelan

TEST DATE:

24 February 2025 to 26 February 2025

METHOD OF TEST:

SS 272:2022 - Specification for unplasticised PVC pipes and fittings below ground for sanitary drainlines.

TEST CONDUCTED:

1. Dimensional Measurement
2. Heat Reversion
3. Hydrostatic Pressure
4. Impact Strength
5. Tensile Strength
6. Opacity
7. Softening point



The results reported herein have been performed in accordance with the laboratory's terms of accreditation under the Singapore Accreditation Council

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SAMPLE DESCRIPTION:

Two lengths of uPVC pipe (Grey) (refer to photograph 1) were received for testing, the descriptions are as follows: -

Size	Markings
DN 110	SNOW 110MM UPVC PIPE SINGAPORE TELECOM SS272:2012 TCP1006S (1) 10.02.25 17:48 LEAD FREE

TEST RESULTS:

Table 1 - Dimensional Measurement

Sample Reference & Sizes		Results	SS 272:2022 (Table 3 & 4) Requirements
		110mm Ø	110mm Ø
Outside Diameter mean, DE (mm)		110.3	110.0 min. 110.4 max.
Outside Diameter Ovality, D (mm)	Min.	110.1	109.6
	Max.	110.5	110.8
Wall Thickness (mm)		3.3	3.2 min. 3.6 max.

Table 2- Heat Reversion Test

Sample Reference & Sizes		Results	SS 272:2022 (Annex E) Requirements
		110mm Ø	
Heat reversion, (%) (Hot air oven)		2.2	Pipe shall not alter in length by more than 5%

Table 3 - Hydrostatic Pressure Test

Sample Reference & Sizes		Results	SS 272:2022 (Annex G) Requirements
		110mm Ø	
Hydrostatic test pressure, (70 kPa)		Passed	Pipe shall show no signs of leakage or any defects

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TEST RESULTS (CONT'D):

Table 4 - Impact Test

Sample Reference & Sizes	Results	SS 272:2022 (Annex F) Requirements
	110mm Ø	
Impact test	Passed	Clause 9.1.5

Table 5 - Tensile Test


Sample Reference & Sizes	Results	SS 272:2022 (Annex D) Requirements
	110mm Ø	
Tensile test (MPa), Average	48.3	45 min.
Strain at break (%), Average	169	≥ 80


Table 6 - Opacity Test

Sample Reference & Sizes	Results	SS 272:2022 (Annex H) Requirements
	110mm Ø	
Opacity	0	Shall not transmit more than 0.2% of visible light falling on it

Table 7 - Softening Point Test

Sample Reference & Sizes	Results	SS 272:2022 (Annex B) Requirements
	110mm Ø	
Softening temperature °C	81	Shall have a softening point of not less than 81°C


Tan Kok Chuan
Testing Officer


Ong Yeo Chuan
Manager

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