



TEST REPORT 2222103-OYC

Date 20 FEB 2023

Singapore Test Lab Pte Ltd, 10B Enterprise Road, Singapore 629828, Tel: +65 6353 6393, Fax: +65 6353 6395

SUBJECT:

Testing of uPVC pipe

TESTED FOR:

Snow Pte Ltd
15A Tuas Ave 18, #03-01,
Singapore 638905
Attn: Steven Eu

TEST DATE:

10 Jan 2023

METHOD OF TEST:

SS 272: 2012 – Specification for unplasticised PVC pipes and fittings below ground for drainlines and sewers

TEST CONDUCTED:

1. Softening point
2. Tensile
3. Impact strength
4. Heat reversion
5. Hydrostatic pressure
6. Opacity
7. Determination of PVC and titanium dioxide content

SAMPLE DESCRIPTION:

One lot of uPVC pipe was received. The descriptions are as follow:

Size	Markings
200mm Ø	Snow 200mm uPVC PIPE SS272 BS4660 SP20058 27.12.22 LEAD FREE



The results reported herein have been performed in accordance with the laboratory's terms of accreditation under the Singapore Accreditation Council – Singapore Laboratory Accreditation Scheme.

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TEST RESULTS:**Table 1 - Softening point test**

Sample Reference & Sizes	Result	SS 272: 2012 Requirements
	200mm Ø	
Softening temperature °C	81.1	≥ 81.0

Table 2 - Tensile Test

Sample Reference & Sizes	Result	SS 272: 2012 Requirements
	200mm	
Tensile strength, (MPa)	45.7	≥ 45MPa
Elongation at break, (%)	155	≥ 80%

Table 3 - Impact test

Sample Reference & Sizes	Results	SS 272: 2012 Requirements
	200mm Ø	
Impact test	Passed	Clause F.5

Table 4- Heat reversion Test

Sample Reference & Sizes	Result	SS 272: 2012 Requirements
	200mm Ø	
Heat reversion, (%) (Hot air oven)	1.1	5 max.

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TEST RESULTS (CONT'D):

Table 5 - Hydrostatic pressure test

Sample Reference & Sizes	Result	SS 272: 2012 Requirements
	200mm Ø	
Hydrostatic pressure test	Passed	Pipe shall show no signs of leakage or any defects

Table 6 - Opacity test


Sample Reference & Sizes	Result	SS 272: 2012 Requirements
	200mm Ø	
Opacity, (%)	0	The wall of the pipe shall not transmit more than 0.2% of the visible light falling on it.

Table 7 - Determination of PVC and titanium dioxide content*

Sample Reference & Sizes	Results	SS 272: 2012 Requirements
	200mm Ø	
PVC Content, %	90.3	Min 83.3
Titanium Dioxide Content, per 100 parts by mass of PVC	1.2	Min 1.0

*Test conducted at TUV SUD PSB PTE LTD


 Ong Yeo Chuan
 Testing Officer


 Chua Peck Cheong
 Senior Manager

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