Test Report No. 7191273320-MEC21/01-TYW dated 09 DEC 2021

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SUBJECT:

Vicat Softening Temperature of uPVC Pipe

TESTED FOR:

Snow Pte Ltd 15A Tuas Ave 18 #03-01 Singapore 638905

Attn: Mr. Huang ShengJie

SAMPLES DESCRIPTION:

One length of "SNOW" Brand Brown uPVC pipe with nominal diameter of 160 mm was received on 02 December 2021 for testing.



Photograph of sample submitted









LA-2007-0380-A LA-2007-0381-F LA-2007-0382-B LA-2007-0383-G LA-2007-0384-G LA-2007-0385-F

LA-2007-0386-C LA-2010-0464-D LA-2018-0702-B LA-2018-0703-G LA-2020-0747-L The results reported herein have been performed in accordance with the terms of accreditation under the Singapore Accreditation Council.
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TEST METHOD:

SS 272: 2012, Annex B

Specification for Unplasticised PVC pipes and fittings below ground for drainlines and sewers

50 kgf Silicone Oil Load Heat Transfer Medium **Heating Rate** 50 ± 5 °C/h

No. of Determinations

DATE OF TEST:

08 December 2021 - 09 December 2021

TEST RESULT:

Nominal Diameter	Vicat Softening Temperature (°C), average	SS 272 : 2012 Requirement (Pipe)
160 mm	82	81°C (min.)

REMARK:

The result was found to be complied to SS 272: 2012 Requirement.

Ting Yeow Wah

Higher Associate Engineer

Kong Siew Yong **Product Manager** Polymer Products Mechanical Centre

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