Test Report No. 7191263930-MEC21/3C-TYW dated 05 OCT 2021

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Inspire trust.

SUBJECT:

Vicat Softening Point of uPVC Fitting

TESTED FOR:

Snow Pte Ltd 15A Tuas Ave 18 #03-01 Singapore 638905

Attn: Mr. Huang ShengJie

SAMPLES DESCRIPTION:

The following "SNOW" Brand Brown uPVC Elbows were received on 29 September 2021 for testing.

Nominal Diameters	Quantity	Photographs
110 mm	1 piece per Nominal Diameter	
160 mm		











LA-2007-0380-A
LA-2007-0381-F
LA-2007-0382-B
LA-2007-0383-G
LA-2007-0384-G
LA-2007-0385-F
LA-2007-0385-F

The results reported herein have been performed in accordance with the terms of accreditation under the Singapore Accreditation Council.
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TEST METHOD:

SS 272: 2012, Annex B

Specification for Unplasticised PVC pipes and fittings below ground for drainlines and sewers

 $\begin{array}{ccccc} \text{Load} & : & \text{50 kgf} \\ \text{Heat Transfer Medium} & : & \text{Silicone Oil} \\ \text{Heating Rate} & : & \text{50} \pm 5 \, ^{\circ}\text{C/h} \\ \end{array}$

No. of Determinations : 2

DATE OF TEST:

01 October 2021 - 05 October 2021

TEST RESULTS:

Nominal Diameters (Elbows)	Vicat Softening Point (°C), average	SS 272 : 2012 Requirement (Fitting)	
110 mm	80.7	79°C (min.)	
160 mm	79.8	79 C (IIIII.)	

REMARK:

The results were found to be complied to SS 272: 2012 Requirement.

Ting Yeow Wah Higher Associate Engineer Kong Siew Yong Product Manager Polymer Products Mechanical Centre

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